



Maple Leaf Bakery Roanoke, Virginia

Maple Leaf Bakery is a 215,000 SF manufacturing plant and office located on a 23-acre site in the Roanoke Centre for Industry and Technology (RCIT). McKinney has been working on projects at the Maple Leaf/Roanoke plant since 1998, including two separate plant expansions of 29,000 SF in 2000, and a 34,000 SF production expansion in 2003.



The most recent expansion of the existing building featured two production lines, a quality control laboratory, training facilities and a -10 degrees Fahrenheit freezer. The new production lines are used to prepare and bake French and Italian breads, and made the Roanoke facility the company's largest facility. The expansion added 50,000 SF of total production and freezer space to the current 86,000 SF facility, and created up to 50 new jobs. Current renovation plans call for equipment changes to one of the production lines, involving about 16,000 SF of space without disrupting operations.

McKinney and Company has served as the lead for civil, architecture and structural design on the design-build team with J.M. Turner and Matrix Engineering.



Contact:
Rick McKown
Maple Leaf Bakery, Inc.
1955 Blue Hills Drive
Roanoke, VA 24012
(540) 343-2404 x224

Maple Leaf Bakery is an independent operating company of Maple Leaf Foods, Inc., a leading global food processing company headquartered in Toronto, Canada. The bakery's original investment at the Roanoke plant was \$22 million in 1998. The facility produces par-baked or partially baked bread, which is sold to supermarkets and food service brokers. At the point of retail sale, the breads are baked for a few minutes and are then considered fresh for several days. Maple Leaf distributes its products across the U.S. under brand names that include California Goldminer, Sourdough, and Eurofresh Crusty Breads.

